

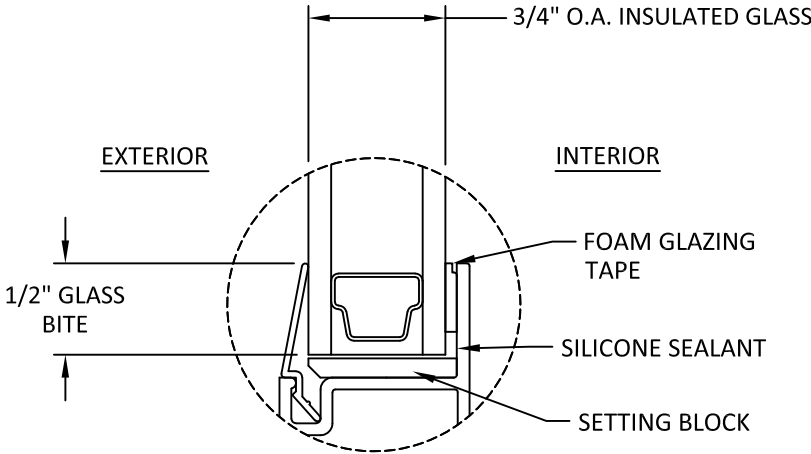
AMSCO WINDOWS

VS1 STUDIO SERIES SINGLE HUNG

(NON-HVHZ)(NON-IMPACT)

GENERAL NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE CURRENT EDITION FLORIDA BUILDING CODE (FBC), EXCLUDING HVHZ AND HAS BEEN EVALUATED ACCORDING TO THE FOLLOWING:
- AAMA/WDMA/CSA 101/I.S.2/A440-17
2. ADEQUACY OF THE EXISTING STRUCTURAL CONCRETE/MASONRY, 2X FRAMING, AND METAL FRAMING AS A MAIN WIND FORCE RESISTING SYSTEM CAPABLE OF WITHSTANDING AND TRANSFERRING APPLIED PRODUCT LOADS TO THE FOUNDATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
3. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO THE STRUCTURE. BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
4. INSTALL INDIVIDUAL INSTALLATION ANCHORS WITHIN A TOLERANCE OF ±1/4 INCH OF THE DEPICTED LOCATION IN THE ANCHOR LAYOUT DETAIL (I.E., WITHOUT CONSIDERATION OF TOLERANCES). TOLERANCES ARE NOT CUMULATIVE FROM ONE INSTALLATION ANCHOR TO THE NEXT.
5. THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT.
6. APPROVED IMPACT PROTECTIVE SYSTEM **IS REQUIRED** ON THIS PRODUCT IN AREAS REQUIRING IMPACT RESISTANCE.
7. WINDOW FRAME MATERIAL: PVC
8. GLASS SHALL MEET THE REQUIREMENTS OF ASTM E 1300 GLASS CHARTS. SEE SHEET 1 FOR GLAZING DETAILS.



GLAZING DETAIL 1

GLAZING NOTES:

1. GLASS TYPE SHALL COMPLY WITH ASTM E1300 REQUIREMENTS. PER THE FBC TEMPER AND SAFETY GLAZING REQUIREMENTS SHALL BE REVIEWED ON A SITE SPECIFIC BASIS.
2. SETTING BLOCK DUROMETER HARDNESS OF 70-90 (SHORE A) AS REFERENCED IN FBC CHAPTER 24.
3. SETTING BLOCKS TO BE LOCATED AT 1/4 SPAN LENGTH FOR GLASS WIDER THAN 36" AS PER FBC CHAPTER 24.
4. D.L.O. AND DESIGN PRESSURES MAY NOT EXCEED MAX VALUES SHOWN HEREIN.

| TABLE OF CONTENTS |                                             |
|-------------------|---------------------------------------------|
| SHEET             | SHEET DESCRIPTION                           |
| 1                 | GENERAL NOTES AND GLAZING DETAILS           |
| 2                 | SINGLE ELEVATION AND DESIGN PRESSURE TABLES |
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| 7                 | HORIZONTAL SECTIONS                         |
| 8                 | ANCHOR DETAILS AND INSTALLATION NOTES       |

| DESIGN PRESSURE RATING (PSF) |             |              |                 |                       |
|------------------------------|-------------|--------------|-----------------|-----------------------|
| CONFIGURATION                | WIDTH (IN.) | HEIGHT (IN.) | DESIGN PRESSURE | MISSILE IMPACT RATING |
| O/X                          | SEE SHEET 2 | SEE SHEET 2  | SEE SHEET 2     | NON-IMPACT            |
| O/X-O/X-O/X                  | SEE SHEET 3 | SEE SHEET 3  | SEE SHEET 3     |                       |



1880 SOUTH 1045 WEST  
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PH: 800-748-4661

TITLE: VS1 STUDIO SERIES  
SINGLE HUNG  
(NON-HVHZ) (NON-IMPACT)  
GENERAL NOTES &  
GLAZING DETAILS

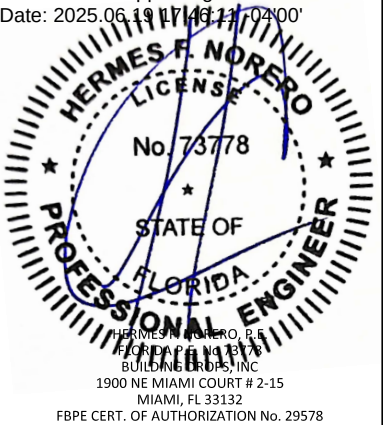
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MIAMI, FL 33132  
PH: (954)399-8478  
FAX: (954)744-4738  
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Digitally signed by Hermes F. Norero, P.E.  
Reason: I am approving this document  
Date: 2025.06.19 17:46:11 -0700



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DATE: 05.20.2025

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CHK. BY: HFN

SCALE: NTS

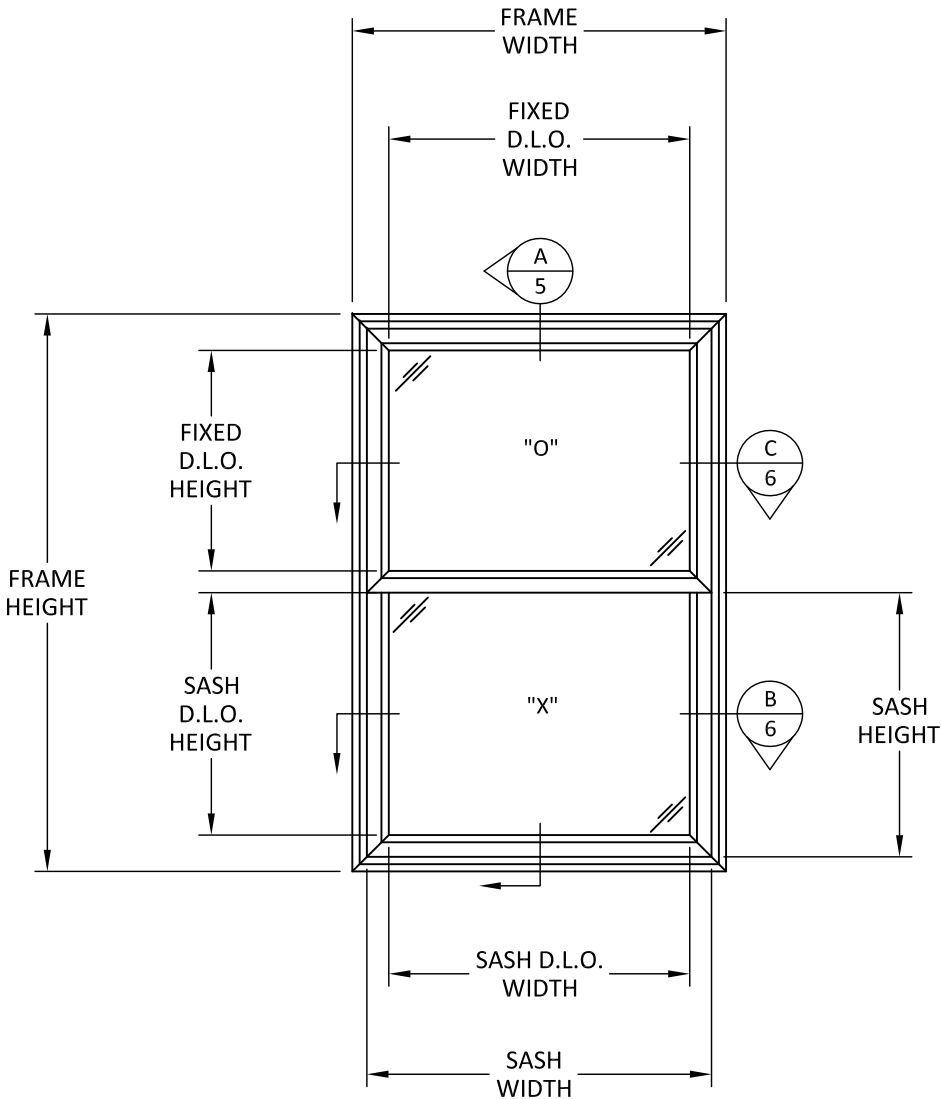
DWG. #: AMS001

SHEET:

1

OF 8

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ELEVATION

SASH HEIGHT = FRAME HEIGHT/2  
SASH WIDTH = FRAME WIDTH - 1 15/16"  
D.L.O. FIXED HEIGHT = FRAME HEIGHT/2 - 2 5/8"  
D.L.O. FIXED WIDTH = FRAME WIDTH - 2 5/8"  
D.L.O. SASH HEIGHT = SASH HEIGHT - 2 1/8"  
D.L.O. SASH WIDTH = SASH WIDTH - 2 1/8"

| DESIGN PRESSURE TABLE (PSF) |                    |         |         |
|-----------------------------|--------------------|---------|---------|
| FRAME WIDTH (IN.)           | FRAME HEIGHT (IN.) | POS (+) | NEG (-) |
| 24                          | 48                 | 50.0    | -50.0   |
| 30                          |                    | 50.0    | -50.0   |
| 36                          |                    | 50.0    | -50.0   |
| 42                          |                    | 50.0    | -50.0   |
| 48                          |                    | 35.3    | -35.3   |
| 54                          |                    | 22.4    | -22.4   |
| 60                          | 54                 | 15.2    | -15.2   |
| 66                          |                    | -       | -       |
| 24                          |                    | 50.0    | -50.0   |
| 30                          |                    | 50.0    | -50.0   |
| 36                          |                    | 50.0    | -50.0   |
| 42                          |                    | 50.0    | -50.0   |
| 48                          | 60                 | 35.3    | -35.3   |
| 54                          |                    | 22.0    | -22.0   |
| 60                          |                    | -       | -       |
| 24                          |                    | 50.0    | -50.0   |
| 30                          |                    | 50.0    | -50.0   |
| 36                          |                    | 50.0    | -50.0   |
| 42                          | 66                 | 50.0    | -50.0   |
| 48                          |                    | 35.3    | -35.3   |
| 54                          |                    | 22.0    | -22.0   |
| 60                          |                    | 50.0    | -50.0   |
| 66                          |                    | 50.0    | -50.0   |
| 72                          |                    | 50.0    | -50.0   |

| DESIGN PRESSURE TABLE (PSF) |                    |         |         |
|-----------------------------|--------------------|---------|---------|
| FRAME WIDTH (IN.)           | FRAME HEIGHT (IN.) | POS (+) | NEG (-) |
| 24                          | 72                 | 50.0    | -50.0   |
| 30                          |                    | 50.0    | -50.0   |
| 36                          |                    | 50.0    | -50.0   |
| 44                          |                    | 50.0    | -50.0   |
| 24                          | 78                 | 50.0    | -50.0   |
| 30                          |                    | 50.0    | -50.0   |
| 36                          |                    | 50.0    | -50.0   |
| 42                          |                    | 50.0    | -50.0   |
| 24                          | 84                 | 50.0    | -50.0   |
| 30                          |                    | 50.0    | -50.0   |
| 36                          |                    | 50.0    | -50.0   |
| 42                          |                    | 50.0    | -50.0   |
| 24                          | 90                 | 50.0    | -50.0   |
| 30                          |                    | 50.0    | -50.0   |
| 36                          |                    | 50.0    | -50.0   |
| 42                          |                    | 50.0    | -50.0   |



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PH: 800-748-4661

TITLE: VS1 STUDIO SERIES  
SINGLE HUNG  
(NON-HVHZ) (NON-IMPACT)  
SINGLE ELEVATION &  
DESIGN PRESSURE TABLES

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FL #: **FL47557**

DATE: **05.20.2025**

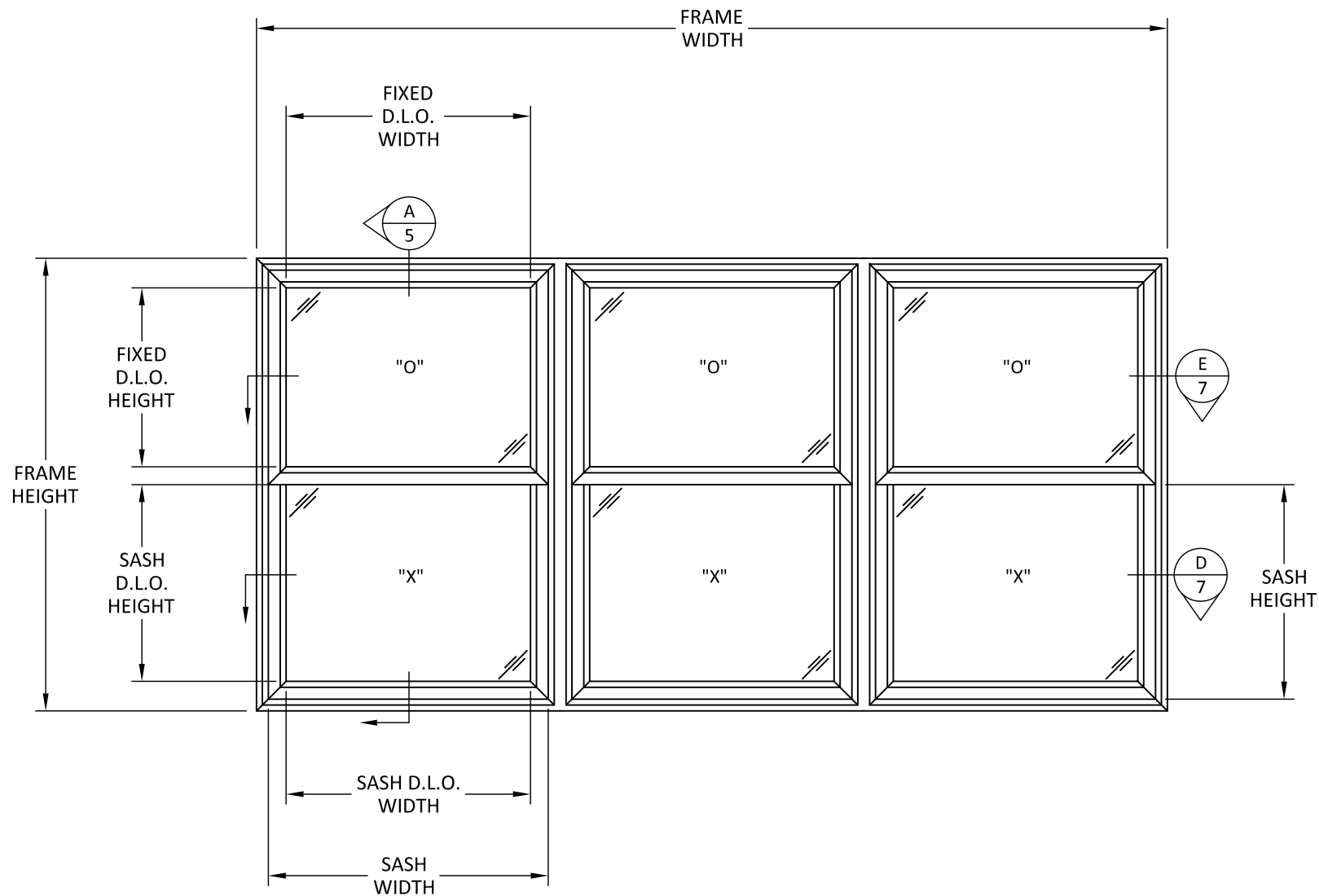
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| DWG. BY: <b>DI</b> | CHK. BY: <b>HFN</b> |
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SCALE: **NTS**

DWG. #: **AMS001**

SHEET: **2** OF 8

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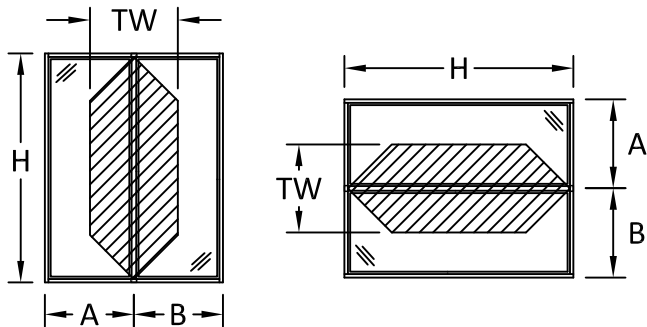
### ELEVATION

TRIPLE

AREA CANNOT EXCEED 45 FT<sup>2</sup>

NOTE: TRIPLE SINGLE HUNG SHOWN, TWIN SINGLE HUNG ARE QUALIFIED.

SASH HEIGHT = FRAME HEIGHT/2  
SASH WIDTH = FRAME WIDTH/3 - 2 1/8"  
D.L.O. FIXED HEIGHT = FRAME HEIGHT/2 - 2 5/8"  
D.L.O. FIXED WIDTH = FRAME WIDTH/3 - 2 7/8"  
D.L.O. SASH HEIGHT = SASH HEIGHT - 2 1/8"  
D.L.O. SASH WIDTH = SASH WIDTH - 2 1/8"



$$\frac{A + B}{2} = TW$$

DESIGN PRESSURE TABLE (PSF)

| TRIB. WIDTH TW (IN.) | HEIGHT (IN.) | POS (+) | NEG (-) |
|----------------------|--------------|---------|---------|
| 24                   | 42           | 50.0    | -50.0   |
| 30                   |              | 50.0    | -50.0   |
| 36                   |              | 50.0    | -50.0   |
| 42                   |              | 50.0    | -50.0   |
| 48                   |              | 50.0    | -50.0   |
| 24                   | 48           | 50.0    | -50.0   |
| 30                   |              | 50.0    | -50.0   |
| 36                   |              | 50.0    | -50.0   |
| 42                   |              | 50.0    | -50.0   |
| 24                   | 54           | 50.0    | -50.0   |
| 30                   |              | 50.0    | -50.0   |
| 36                   |              | 50.0    | -50.0   |
| 24                   | 60           | 50.0    | -50.0   |
| 30                   |              | 50.0    | -50.0   |
| 36                   |              | 50.0    | -50.0   |

DESIGN PRESSURE TABLE (PSF)

| TRIB. WIDTH TW (IN.) | HEIGHT (IN.) | POS (+) | NEG (-) |
|----------------------|--------------|---------|---------|
| 24                   | 66           | 50.0    | -50.0   |
| 30                   |              | 42.2    | -42.2   |
| 24                   | 66           | 39.1    | -39.1   |
| 30                   |              | 32.1    | -32.1   |
| 24                   | 78           | 30.5    | -30.5   |
| 24                   | 84           | 24.3    | -24.3   |

NOTE: THE LOWER DESIGN PRESSURE BETWEEN THE VALUES ON THESE TABLES AND THE TABLES ON SHEET 2 SHALL APPLY TO THE TWIN AND TRIPLE CONFIGURATION.



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TITLE: VS1 STUDIO SERIES  
SINGLE HUNG  
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TRIPLE ELEVATION &  
DESIGN PRESSURE TABLES

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SCALE: NTS

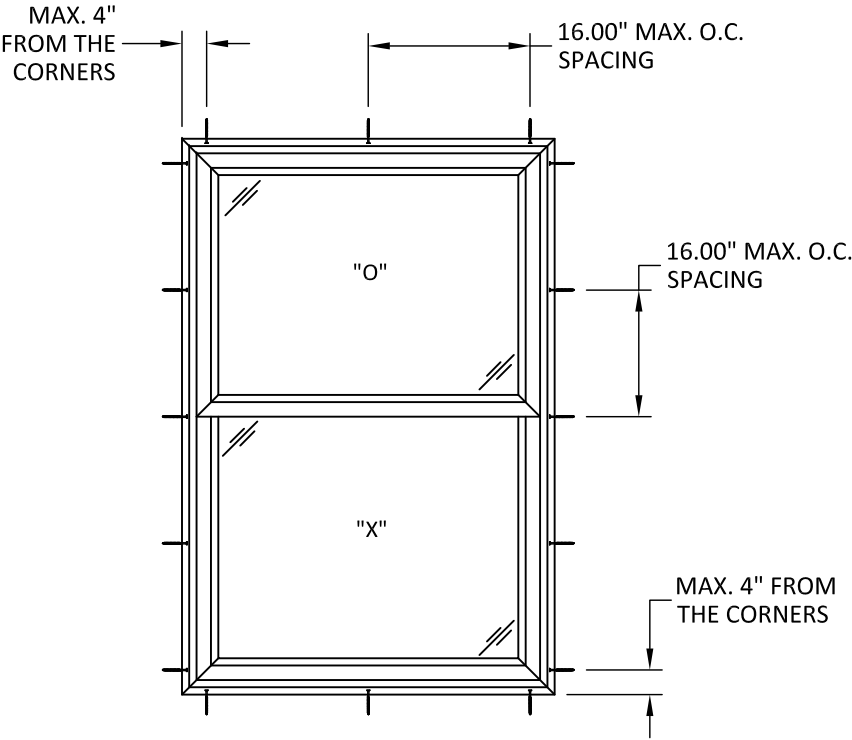
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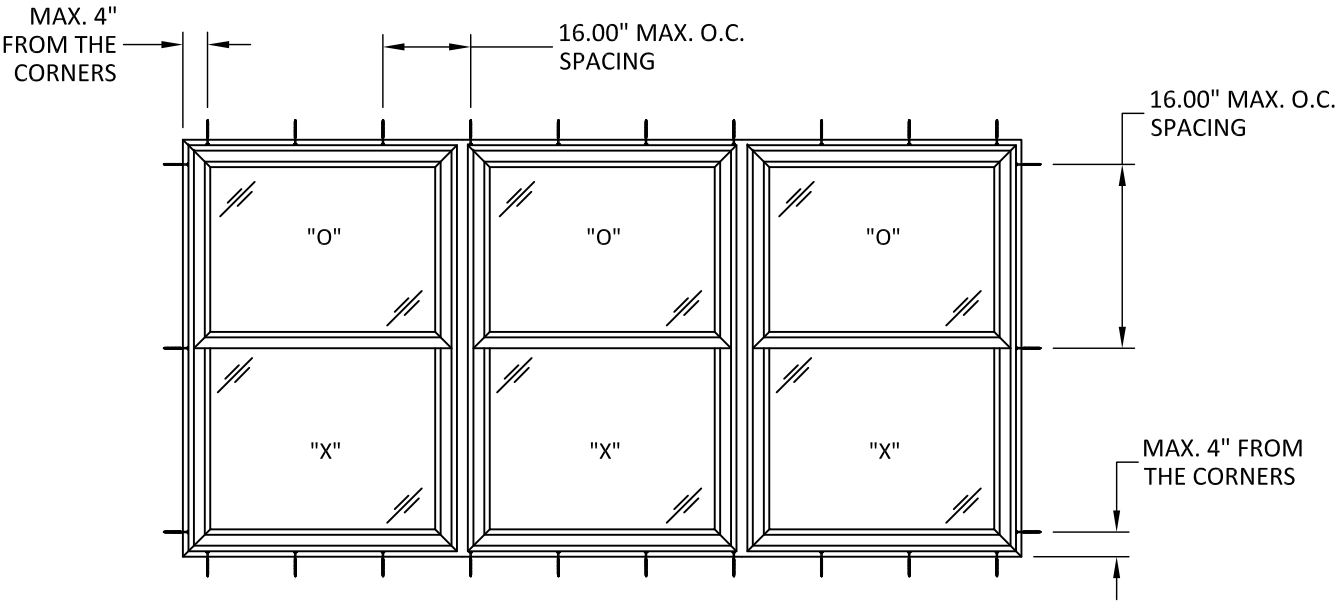
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ANCHOR LAYOUT  
NAIL-FIN INSTALLATION



ANCHOR LAYOUT  
NAIL-FIN INSTALLATION



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TITLE: VS1 STUDIO SERIES  
SINGLE HUNG  
(NON-HVHZ) (NON-IMPACT)

ANCHOR LAYOUTS

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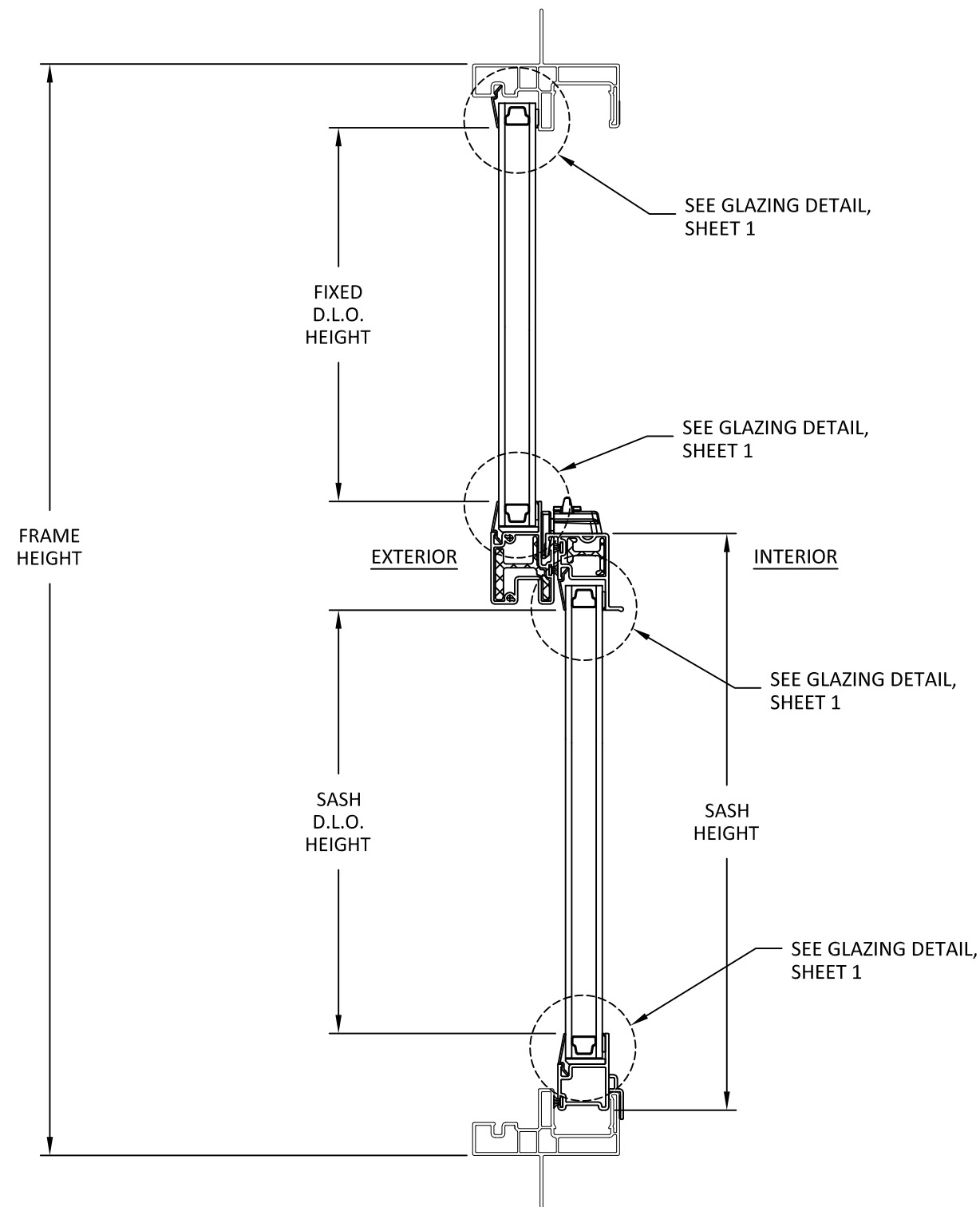
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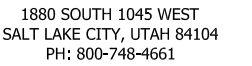
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OF 8



## VERTICAL SECTION



VS1 STUDIO SERIES  
SINGLE HUNG  
(NON-HVHZ) (NON-IMPACT)  
VERTICAL SECTIONS

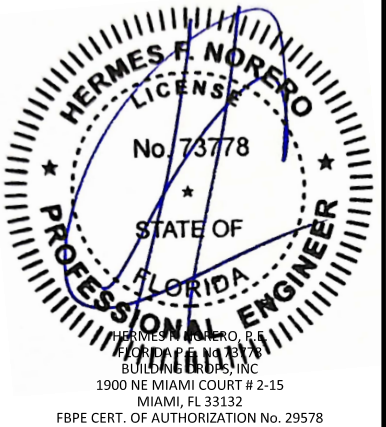
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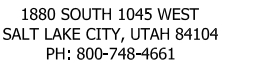
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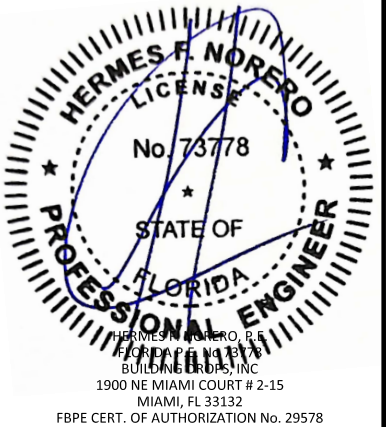
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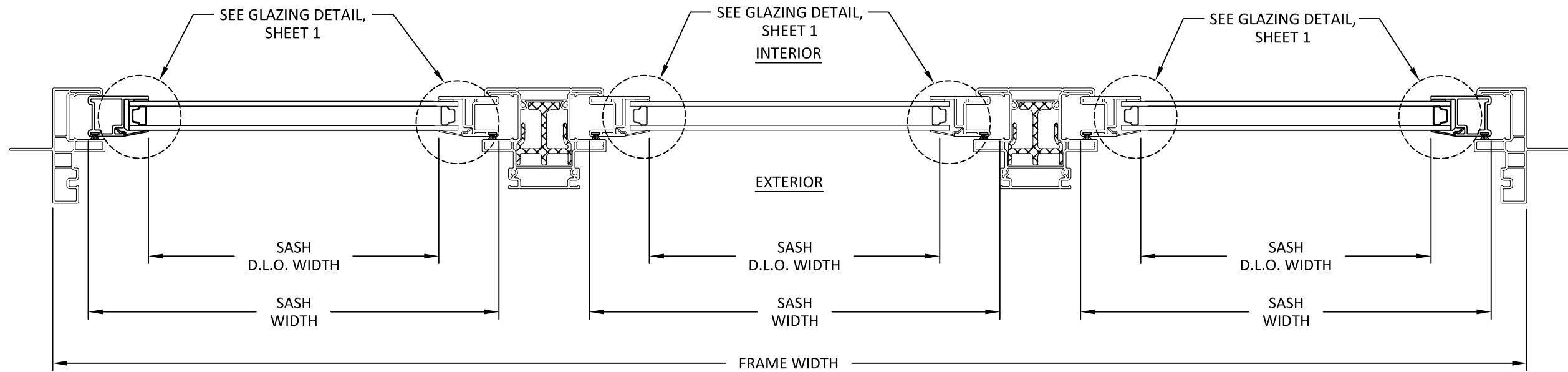
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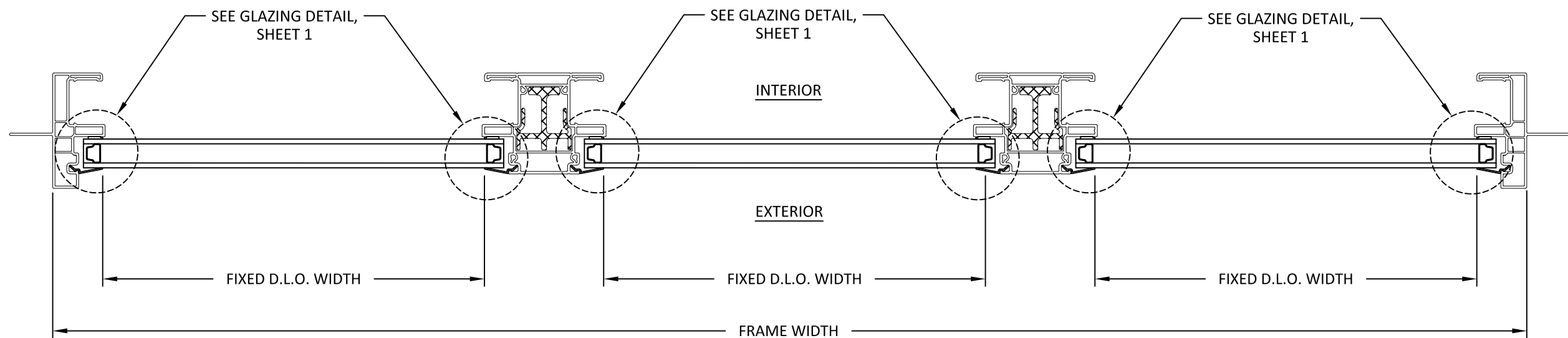
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**D**  
**7** HORIZONTAL SECTION  
LOWER SASH



**E**  
**7** HORIZONTAL SECTION  
UPPER SASH



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HORIZONTAL SECTIONS

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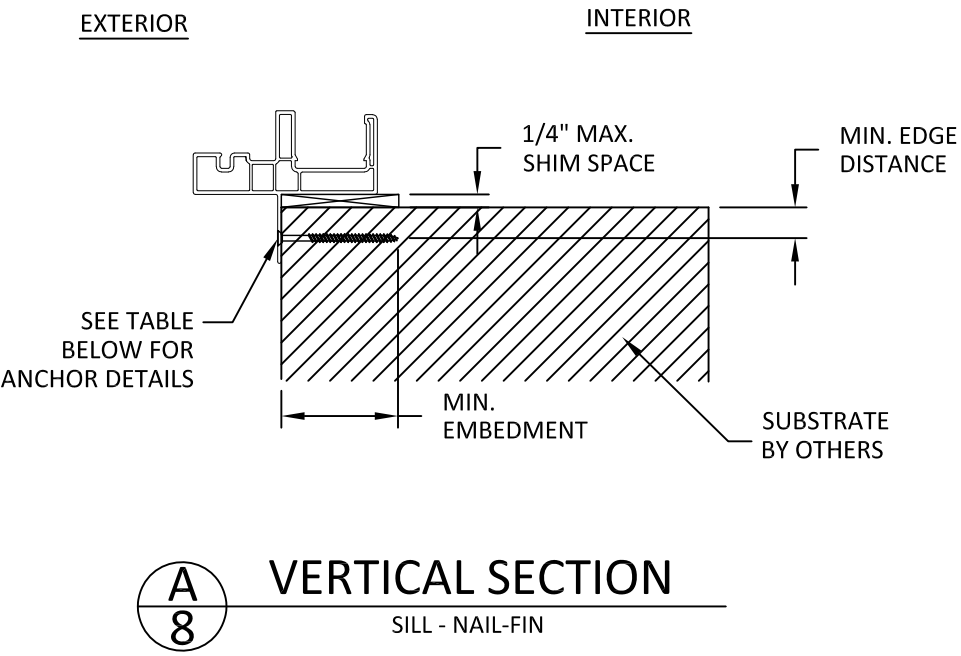
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NOTE: HEAD AND JAMB SIMILAR

INSTALLATION NOTES:

- ONE (1) INSTALLATION ANCHOR IS REQUIRED AT EACH ANCHOR LOCATION SHOWN, UNLESS OTHERWISE STATED ON SHEET 4.
- INSTALL INDIVIDUAL INSTALLATION ANCHORS WITHIN A TOLERANCE OF  $\pm 1/4$  INCH THE DEPICTED LOCATION & SPACING IN THE ANCHOR LAYOUT DETAILS (I.E., WITHOUT CONSIDERATION OF TOLERANCES). TOLERANCES ARE NOT CUMULATIVE FROM ONE INSTALLATION ANCHOR TO THE NEXT.
- SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM(S). MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4 INCH. SHIM WHERE SPACE OF 1/16 INCH OR GREATER OCCURS. SHIM(S) SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER.
- MINIMUM EMBEDMENT AND EDGE DISTANCE EXCLUDE WALL FINISHES, INCLUDING BUT NOT LIMITED TO STUCCO, FOAM, BRICK VENEER, AND SIDING.
- INSTALLATION ANCHORS AND ASSOCIATED HARDWARE MUST BE MADE OF CORROSION RESISTANT MATERIAL OR HAVE A CORROSION RESISTANT COATING.
- INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BY THE ANCHOR MANUFACTURER.

| ANCHOR SCHEDULE |                                                                        |                        |                                            |                    |
|-----------------|------------------------------------------------------------------------|------------------------|--------------------------------------------|--------------------|
| METHOD          | SUBSTRATE                                                              | ANCHOR SCHEDULE        | MIN EMBEDMENT                              | MIN. EDGE DISTANCE |
| NAIL-FIN        | WOOD: MIN. SG = 0.55                                                   | #8 WOOD SCREW          | 1.50"                                      | 0.75"              |
|                 | METAL: 18 GAUGE STEEL, MIN. Fy = 33KSI<br>ALUMINUM: 1/8" MIN., 6063-T5 | #8 SELF-DRILLING SCREW | 3 THREADS MIN PENETRATION BEYOND STRUCTURE | 0.50"              |



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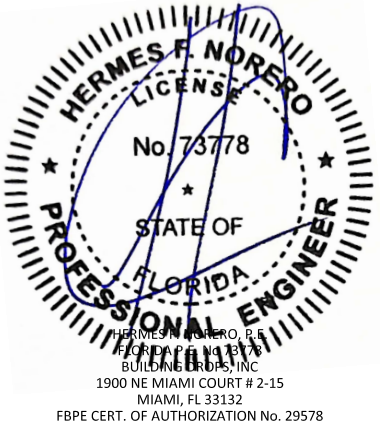
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PREPARED BY:  
BUILDING DROPS, INC.  
1900 NE MIAMI COURT, STE. 2-15  
MIAMI, FL 33132  
PH: (954)399-8478  
FAX: (954)744-4738  
WEB: www.buildingdrops.com



| REMARKS | BY | DATE |
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|         |    |      |
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THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT.



FL #: **FL47557**

DATE: **05.20.2025**

DWG. BY: **DI**      CHK. BY: **HFN**

SCALE: **NTS**

DWG. #: **AMS001**

SHEET:

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